

LOVE YOUR SENSES



passion
spas | love your senses



PASSION SPAS

Passion Spas is at the forefront of world-class spa development and production. For nearly thirty years, Passion Spas has been engineering and manufacturing spas known for exceptional innovation and superior design. Passion Spas has manufacturing and distribution centers all over the world.

We know that you expect quality and performance in your spa, and our experience tells us that you desire a spa that is reliable, easy to maintain, and inexpensive to operate. After all, you want your spa to enhance your lifestyle.

Passion Spas is focused on creating a spa experience that delights all of your senses: the touch of therapeutic massage, the aroma of scented oils, the taste of mist from the steaming water, the sight of beautiful and flowing lines of design, and the sound of rippling water. A Passion Spa is designed to enhance your life through an innovative and totally relaxing spa experience. *Love your senses.*

Passion Spas



INDEX

PASSION SPAS

Physical Therapy	4-5
Planet Friendly	6
Perfect Water	7
Professional Design	8
Precision Engineering	9
Protection for You	10
Skimmer Bar	11

PURE COLLECTION

Dream	12
Renew	13
Recharge	14
Refresh	15
Relax	16
Rewind	17
Repose	18

SIGNATURE COLLECTION

Bliss	19
Heart	20
Soulmate	21
Happy	22
Pleasure	23
Solace	24
Delight	25
Joy	26
Admire	27
Devotion	28
Desire	29

MODERN COLLECTION

Serene 2, 3, 5	30
Serene 6	31

EXCLUSIVE COLLECTION

Sensation	32
Felicity	33
Excite	34
Euphoria	35
Ecstatic	36

SPORT COLLECTION

Swimspa Activity 1 / Activity 1 Deep	38
Swimspa Activity 2 / Activity 2 Deep	39
Swimspa Dynamic / Dynamic Deep	40

FITNESS COLLECTION

Exercise	41
Swimspa Fitness 1 / Fitness 1 Deep	42
Swimspa Fitness 2 / Fitness 2 Deep	43
Swimspa Spirit / Spirit Deep	44
Swimspa Energy / Energy Deep	45
Swimspa Vitality / Vitality Deep	46

FEATURES

Pure Collection	47
Signature Collection	48
Signature & Modern Collection	49
Exclusive Collection	50
Sport & Fitness Collection	51

PASSION SPAS PHYSICAL THERAPY

Passion Spas offers the most innovative spa massage features ever developed

Each Passion Spa has a variety of massage features that will create the ultimate in hydrotherapy relief for you. Through years of experience and close cooperation with physiotherapists, we have designed a variety of massage experiences that are unique to Passion Spas.



Aqua Rolling Massage™

Our exclusive Aqua Rolling Massage™ pushes water up the back of the seat through specially designed recesses in the spa shell.

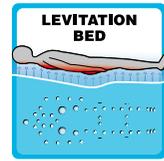
The resulting agitation of the water creates a vigorous massage that works the muscles throughout your back.



Intense Therapy Zone™

The Intense Therapy Zone™ provides a concentrated, penetrating massage to the lower regions of your back. The intensity of the pressure can be adjusted.

Only Passion Spas offers a therapy system for your lower back muscles that allows you to isolate specific areas with the intensity of massage you desire.



Levitation Bed™

The Levitation bed™ is the most innovative spa massage feature available.

Experiencing this massage will give you a floating sensation because your body is completely enveloped in a soothing massage that can be adjusted for intensity and effect. You can lie either face down or face up, giving you a full head to toe massage that is simply amazing. The Levitation Bed™ is the only one of its kind and offered exclusively by Passion Spas.



Flexible Massage Device

With the Flexible Massage Device you can manually determine at which area of your body you want to receive your therapeutic massage.

The rotating jet stimulates your muscles by rubbing with vibrating warm water even above the waterline. This way you can flexibly guide your massage to your shoulder, hip, knee or ankle or any place you need warm water massage.



Neck Relief Massage™

The Neck Relief Massage™ is a new therapy specially created by Passion Spas which focuses on loosening your neck muscles by massaging from top to bottom your neck. Your muscles are rubbed by the warm water therapy. This massage

technique will improve blood circulation, makes you feel positive and give an energy boost.



Waterfall Massage™

Imagine a continuous stream of cascading, warm water falling gently on your neck and shoulders. This is the sensation you experience when enjoying the delightful effects of our innovative Waterfall Massage™. When finished,

you will exit the spa with your upper back and neck feeling totally and completely relaxed.



Therapy Wave Zone™

The Therapy Wave Zone™ is a massage that starts at the lower back, and slowly works its way up from your lower back to your shoulders and neck. The sensation mimics a cushioned rolling pin running up and down your back, soothing your

muscles as it works its way from your lower back to neck.



PASSION SPAS PLANET FRIENDLY

**Award winning Dual-Source Heating technology™
for exceptional energy efficiency.**

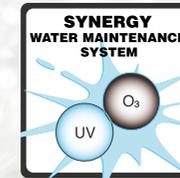
While you are enjoying your Passion Spa, you are being a good steward of both your budget and the environment. Passion Spas are designed to reduce energy consumption through a variety of innovative features. Dual-Source Heating™ technology supplements the heat produced by the electric heater. Specially designed massage pumps agitate the water molecules through friction, which generates heat, thereby easing energy consumption by the heater. Our programmable controls allow you to set the times when your spa will turn on and off, and the low-wattage filtration pump uses only a small amount of electricity to keep your water sparkling clean. Triple layer insulation, extra thick walk-on safety cover and Everlast™ floor support shroud your Passion Spa with one of the most effective heat containment designs available.



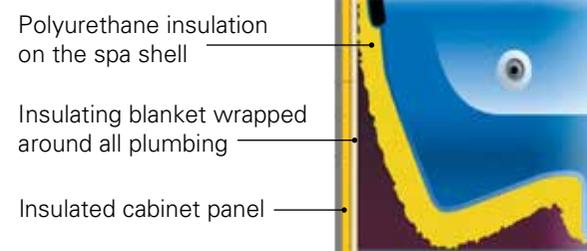
PASSION SPAS PRISTINE WATER

**Amazingly clear water due to our synergy
water purification system.**

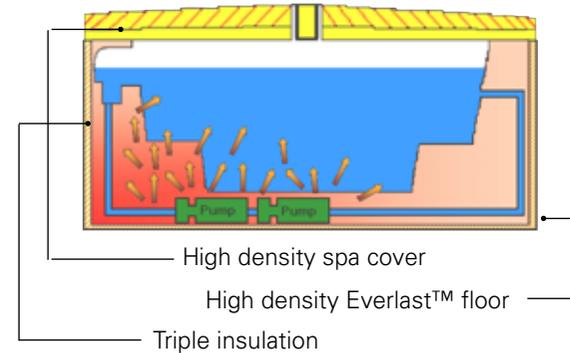
Passion Spas are equipped with a multi-faceted water purification system that helps keep your water crystal clear and reduces the need for additional water sanitation and maintenance. The sole purpose of our dedicated filtration pump is to draw water through the spa filter, insuring that your spa water is constantly being filtered regardless of whether the massage pumps are operating. The water is sanitized by means of our highly effective Ozone System and, in our Signature and Exclusive Collections, further purified with our UV sanitation system. The combination of 100% filtration, ozone sanitation and UV purification creates our Synergy Water Maintenance System that creates the ultimate in clear water.



Triple Layer Insulation



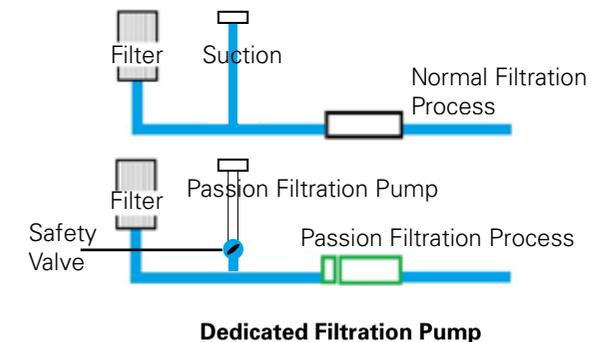
Heat Lock System



Eco Energy System



- Dual-Source Heating technology™
- Energy Efficient Filtration Pump
- Programmable operation



Ozone System



UV Sanitizer

Synergy Water Maintenance System



PASSION SPAS PROFESSIONAL DESIGN

Breathtaking spa designs with exceptional seating comfort

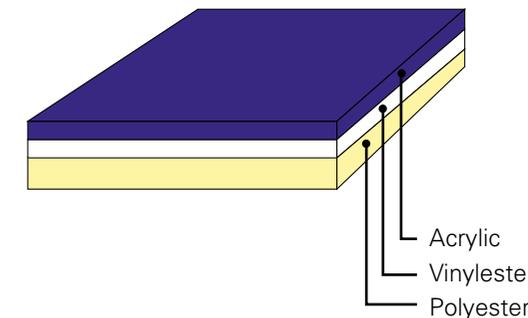
At Passion Spas, designing great spas is our specialty and our passion. We go to great lengths to ensure that every detail of the spa contributes to your comfort and creates the ultimate relaxation experience. The pleasing lines of the spa shell are both attractive and functional, providing strategic locations for lighting, jets, and features. Controls are within easy reach, seat contours and depths provide maximum comfort, and there are a variety of seating options in each spa for your enjoyment. Beautiful waterfalls, LED lighting, and aromatherapy are only some of the features we include to enhance your spa experience. Your Passion Spa is a work of art designed to deliver functional beauty to your home or backyard.



PASSION SPAS PRECISION ENGINEERING

Design and construction that make Passion Spas the best in structural integrity.

Passion Spas are designed to perform and built to last. Quality components and precise manufacturing combine to create one of the most fully featured and innovative spas available. Our acrylic shell is reinforced with vinyl-ester resin laminates that are applied by hand. The shell is supported by a durable synthetic support structure that will ensure that you can enjoy your spa for years to come. The entire base of the spa is enclosed with our Everlast synthetic floor support, providing integral seat supports and structural integrity. Passion Spas deliver superior design, quality components, and experienced craftsmanship in a spa that will provide you and your family with years of enjoyment.



Durable Synthetic Support Structure



Everlast™ Synthetic Floor Support



PASSION SPAS PROTECTION FOR YOU



Product support for today, tomorrow, and as long as you own your Passion Spa

At Passion Spas, we build great spas and value long-term relationships. We want you happy with your spa today, tomorrow and in the future. Our experience in the spa business allows us to design and build great spas, using only the best components, and backing our spas with exceptional support to our dealers. To that end we select dealers who share our commitment to customer relationships. We then work with our dealers to provide the support they need before and after the sale. Enjoy your Passion Spa knowing that we will be here with the expertise, experience and dedication needed to support you in the years to come.



SKIMMER BAR

NEW INNOVATION 2020



• BEER AND SAUSAGE



• CHILDREN'S PARTY



• COFFEE IN THE MORNING



• WINE



• CHAMPAGNE



Passion Spas Skimmer Bar

When you wish to enjoy some snacks or a cool beverage while relaxing in the spa, Passion Spas offers a clever solution with its

integrated Skimmer Bar. The Skimmer Bar can be mounted on all spas in the Signature* and Exclusive Collections. It keeps refreshments dry and within reach while providing a stylish design that integrates beautifully with the contours of the spa. The Skimmer Bar has six cup holders and a larger center holder for an ice bucket or your favorite bowl of snacks. **Except Bliss spa*



Family Entertainment Station

Many Passion Spas owners feel the desire to be able to watch video while they are enjoying their spa. This is why Passion Spas is excited to introduce

the new Family Entertainment Station, which can be adjusted to fit any iPad or Android tablet. The station is mounted on the Passion Spas Skimmer Bar, making a safe and stable stand. Your tablet can be connected to the Bluetooth in your spa, giving you a high quality surround audio while viewing your favorite movie or TV show. Your family will enjoy the ability to see a video in your spa together.



Full specification page 47



The Dream is a one-piece molded spa that is designed for durability and comfort. The soft, pleasing contours of the Dream are both attractive and functional, creating comfortable seating for up to 5 people. Like all Passion Spas, the Dream provides substantial performance, allowing you to maximize your spa time immersed in total relaxation.

- Dimensions: 82" x 82" x 30"
- Number of Seats: 3
- Number of Loungers: 2
- Total Massage Jets: 20
- Starbrite Interior LED Light System
- Dual-Source Heating™
- Capacity: 317 Gallons
- Dry Weight: 300 lbs



Full specification page 47



*optional



The Renew is the ideal spa for small spaces. This 3-person spa provides maximum comfort and performance in a small spa. You can sit or recline in seats ergonomically designed for maximum comfort. Passion Spas incorporate high-performance massage jets that can be adjusted to create your own personal massage experience. Every jet performs a specific hydrotherapy function for maximum relaxation and therapeutic benefit.

- Dimensions: 81" x 63" x 33"
- Number of Seats: 2
- Number of Loungers: 1
- Total Massage Jets: 40
- Soft Air Massage System
- Ozone System
- Starbrite Interior Led Light System
- Dual-Source Heating™
- Bio-Lok
- Energy Efficient Filtration Pump
- Capacity: 225 Gallons
- Dry Weight: 441 lbs



RECHARGE

PURE COLLECTION

The new Recharge spa is a classically styled round spa for up to 5 people. The seats have been molded by Passion Spas Design Team to give you extra comfort and offer room for people of different body lengths as well as different massage therapies. The Recharge comes with all of the quality construction features Passion Spas is known for, including molded base, synthetic frame and a thick acrylic laminated shell; everything needed to ensure you a lifetime of enjoyment. The Recharge also comes with our exclusive Dual Source Heating™, a unique innovation that uses water flow to generate friction heat, making your spa extra energy efficient for all years to come.

- Dimensions: : Ø 79" x 34"
- Number of Seats: 7
- Total Massage Jets: 60
- Soft Air Massage System
- Ozone System
- Starbrite Interior Led Light System
- Dual-Source Heating™
- Bio-Lok
- Energy Efficient Filtration Pump
- Capacity: 354 Gallons
- Dry Weight: 485 lbs



NEW MODEL 2020

Full specification page 47



*optional



REFRESH

PURE COLLECTION



One of the corner bucket seats in the Refresh Spa has been upgraded with rotational jets. The rotational jets enhance the hydrotherapy experience, massaging key muscles in the back and stimulating the surrounding tissue. The other corner seat has been updated with an adjustable vibrating massage jet, providing an alternative type of massage therapy. Passion Spas has collaborated with professionals from the recliner industry to create the ultimate in lumbar support and comfort, which has led to an enhancement in the lounge seat. Small AquaRolling jets have been installed in the leg contours of the loungers, creating a massage that stimulates circulation in the direction of the heart. Of course, the many standard features you have come to appreciate in the Refresh Spa remain. These include Dual-Source Heating™, Energy Efficient Filtration Pump, BioLok, Ozone Sanitation, Aromatherapy, and much more.

- Dimensions: 79" x 79" x 34"
- Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 50
- Soft Air Massage System
- Ozone System
- Starbrite Interior Led Light System
- Dual-Source Heating™
- Bio-Lok
- Energy Efficient Filtration Pump
- Capacity: 365 Gallons
- Dry Weight: 552 lbs



Full specification page 47



*optional



RELAX

PURE COLLECTION

With three bucket seats and two full-size loungers, the Relax Spa is an optimal choice for spending time with family and friends. The loungers have been designed to provide additional lumbar support. Also the loungers have different heights to accommodate individuals of various lengths, making it comfortable for everyone to use. Passion Spas worked with professionals from the recliner industry to create this unique design. Additionally, adjustable jets allow you to control the intensity of your hydrotherapy experience, and the unit also features an Ozone Sanitation System for exceptional water quality. As a whole, the Relax Spa is cost-effective, energy-effective, high-performance investment in healthful relaxation.

- Dimensions: 80" x 80" x 35"
- Number of Seats: 3
- Number of Loungers: 2
- Total Massage Jets: 36
- Soft Air Massage System
- Ozone System
- Starbrite Interior Led Light System
- Dual-Source Heating™
- Bio-Lok
- Energy Efficient Filtration Pump
- Capacity: 390 Gallons
- Dry Weight: 573 lbs



Full specification page 47



*optional



REWIND

PURE COLLECTION



The Rewind is a barrier-free spa that has recently joined the Pure Collection. Many of our customers have asked for a spa that has full seating and freedom of movement. We presented this challenge to our awesome design department and the Rewind is what they delivered. As you can see, it is "mission accomplished," as the Rewind is very spacious, with 34 inches height, yet retains all of the massage and therapy functions that are inherent in a Passion Spa! In addition to a nice variety of 56 high-performance massage jets, the Rewind includes Dual-Source Heating™, Led Lights, BioLok, Energy Efficient Filtration Pump, Ozone Generation, Aromatherapy, Soft Air Massage System, Walk-on Cover and soft head rests... everything the Pure Collection is famous for!

- Dimensions: 80" x 80" x 34"
- Number of Seats: 7
- Total Massage Jets: 56
- Soft Air Massage System
- Ozone System
- Starbrite Interior Led Light System
- Dual-Source Heating™
- Bio-Lok
- Energy Efficient Filtration Pump
- Capacity: 390 Gallons
- Dry Weight: 573 lbs



Full specification page 47



*optional



REPOSE

PURE COLLECTION

The Repose Spa incorporates three ergonomic loungers, each in a different size to accommodate people of different heights. Each lounge has exceptional lumbar support for the ultimate in comfort and relaxation. Every Passion Spa is designed to be very energy efficient due to our triple insulation and energy efficient pumps. In addition, every spa comes standard with our exclusive Dual-Source Heating™, a unique innovation that captures water friction from the pumps and converts it to heat. Passion Spas are the ultimate in comfort and energy efficiency.

- Dimensions: 100" x 80" x 33"
- Number of Seats: 3
- Number of Loungers: 3
- Total Massage Jets: 60
- Soft Air Massage System
- Ozone System
- Starbrite Interior Led Light System
- Dual-Source Heating™
- Bio-Lok
- Energy Efficient Filtration Pump
- Capacity: 396 Gallons
- Dry Weight: 827 lbs



*optional

Full specification page 47



BLISS

SIGNATURE COLLECTION

The compact Bliss Spa is the ideal spa for condo or apartment living. This two person spa has a footprint of just 89 x 39 inches, and is loaded with features. Two deep and wide seats allow you and your significant other to relax in spacious comfort. Integral arm rests, drink holders and separate jet controls make the Bliss both practical and comfortable. One of the seats even incorporates our exclusive Aqua Rolling Massage™ system for the ultimate in back therapy.

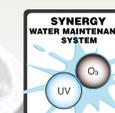
- Dimensions: 89" x 39" x 32"
- Number of Seats: 2
- Total Massage Jets: 22
- Aqua Rolling Massage™
- Starbrite Interior Led Light System
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 116 Gallons
- Dry Weight: 305 lbs



*optional



Full specification page 48



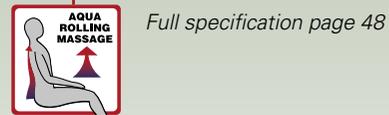
HEART SIGNATURE COLLECTION

The spa Heart is a true piece of art from the Passion Spas design department. The two comfortable seats each offer a completely different massage experience which you can enjoy together with your partner or friend.

The Heart offers our patented and propriety Aqua Rolling Massage™, which is similar to the powerful strokes of a massage therapist, starting at your lower back and working its way up to your neck. The great advantage of having this massage feature is that deeply renewing massage therapy is available 24 hours a day, no appointment necessary! The beautiful LED Lighting also provides an enchanting experience and ensures that every night will be a 'date night'.

- Dimensions: 83" x 67" x 31"
- Number of Seats: 2
- Total Massage Jets: 38
- Skimmer Bar
- Aqua Rolling Massage™
- Soft Air Massage System
- Starbrite Interior Led Light System
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 211 L
- Dry Weight: 441 lbs

NEW MODEL 2020



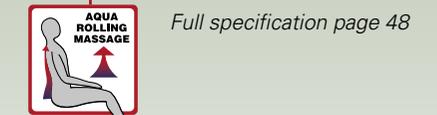
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SOULMATE SIGNATURE COLLECTION

The Soulmate is a compact spa in Passion Spas' Signature Collection. It combines two cozy loungers with the intensive massage of the unique Aqua Rolling Massage™ seat. Both loungers offer comfortable seating for people of different body lengths as well as different massage therapies. The spa is fitted with a lighting package which is stunning when the lights are low or in the nighttime if the spa is located outdoors. All controls, pillows, and cabinet corner accents offer accent lighting that, together with Passion Spas sound system, will create a magical experience for you. The Soulmate is an excellent choice if you are looking for a compact spa for you and your significant other.

- Dimensions: 84" x 65" x 35"
- Number of Seats: 1
- Number of Loungers: 2
- Total Massage Jets: 52
- Skimmer Bar
- Aqua Rolling Massage™
- Soft Air Massage System
- Starbrite Interior Led Light System
- Audio System with Bluetooth
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 230 Gallons
- Dry Weight: 529 lbs



*optional



HAPPY

SIGNATURE COLLECTION

The Happy Spa is a last years addition to the Signature Collection. This very compact spa offers 4 different massage experiences including Aqua Rolling Massage™. This proprietary feature provides an invigorating back massage with a powerful stream that follows the contours of the body, starting at your lower back and working its way up to your neck muscles. The Happy also features our exclusive Synergy Water System, creating clean and fresh water with minimal effort. Our Dual Source Heating™ System minimizes energy usage, making the Happy Spa both a relaxing and energy efficient choice.

- Dimensions: 84" x 69" x 33"
- Number of Seats: 3
- Number of Loungers: 1
- Total Massage Jets: 54
- Skimmer Bar
- Aqua Rolling Massage™
- Soft Air Massage System
- Starbrite Interior Led Light System

- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 277 Gallons
- Dry Weight: 1166 lbs



Full specification page 48



*optional



PLEASURE

SIGNATURE COLLECTION

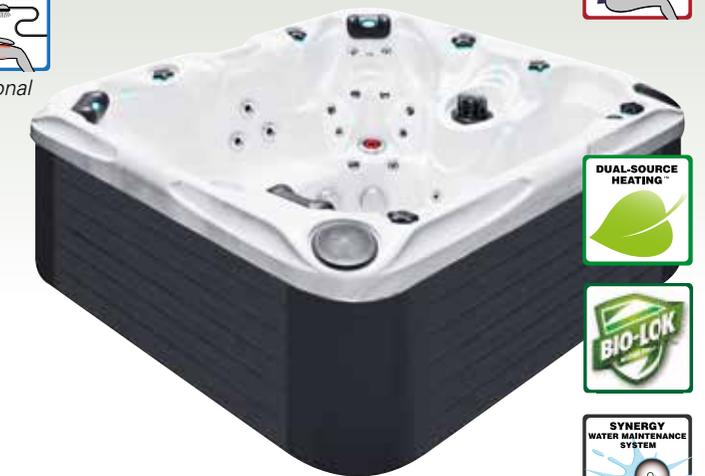
The Pleasure Spa is constructed to last a lifetime and was designed with exceptional attention to detail. Improved reclining capabilities, extra lumbar support, and updated massage functions all combine to make this fully-featured model the ultimate choice for personal therapy. Our innovative Aqua Rolling Massage™ is a great example. When on full power, it generates an intense massage stream that works its way up from the lower back all the way up to the base of the neck. The intensity of this massage feature is adjustable. Standard features include soft air massage, StarBrite LED lighting, and an Aromatherapy System, and all Signature Series Spas come with an MP3 system complete with integral speakers mounted in the spa shell. It isn't surprising that the Pleasure Spa has earned the distinction of being one of our most popular models.

- Dimensions: 85" x 79" x 36"
- Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 56
- Skimmer Bar
- Aqua Rolling Massage™
- Soft Air Massage System
- Starbrite Interior Led Light System

- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 336 Gallons
- Dry Weight: 706 lbs



*optional



SOLACE

SIGNATURE COLLECTION

The Solace Spa is a 5-person spa with extra-large center seats for a more spacious mid-sized spa. This spa was thoughtfully designed for maximum relaxation and therapeutic benefit. Built with 58 total jets, the Solace has two wide bench seats, two-bucket seats and one lounger. One of the bucket seats features our exclusive Aqua Rolling Massage™, pushing water up your back, creating a vigorous massage effect.

- Dimensions: 84" x 84" x 36"
- Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 58
- Skimmer Bar
- Aqua Rolling Massage™
- Soft Air Massage System
- Starbrite Interior Led Light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 389 Gallons
- Dry Weight: 838 lbs



*optional

NEW MODEL 2020

Full specification page 48



DELIGHT

SIGNATURE COLLECTION

Passion Spas is pleased to present the Delight Spa, which is a very popular spa for families due to the variety of seating configurations. There are two comfortable loungers designed for different body lengths and extensive massage therapy with various features, including Passion Spas' propriety Aqua Rolling Massage™. Of course, the Delight Spa incorporates all of the quality construction features Passion Spas is known for, including molded base, synthetic frame, and thick fiberglass laminate backing the acrylic surface; everything needed to ensure the user a lifetime of enjoyment. As with all Passion Spas, the Delight has three layers of insulation, heat-lock design and our award winning Dual-Source Heating™, making the spa energy efficient for low-cost operation.

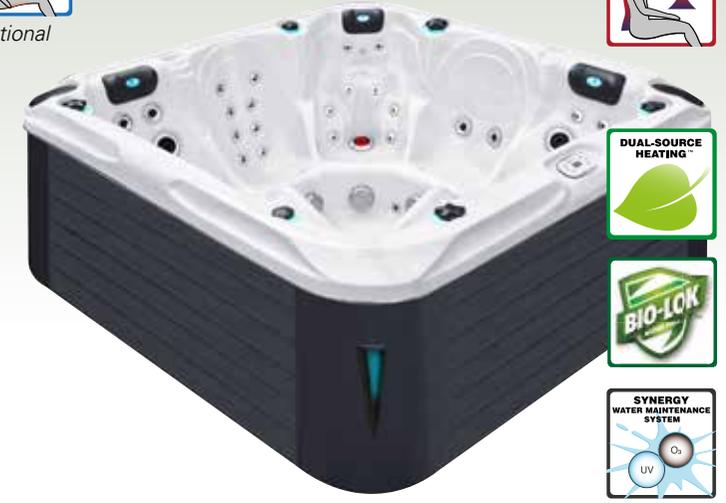
- Dimensions: 84" x 84" x 36"
- Number of Seats: 3
- Number of Loungers: 2
- Total Massage Jets: 60
- Skimmer Bar
- Aqua Rolling Massage™
- Soft Air Massage System
- Starbrite Interior Led Light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 375 Gallons
- Dry Weight: 838 lbs



*optional



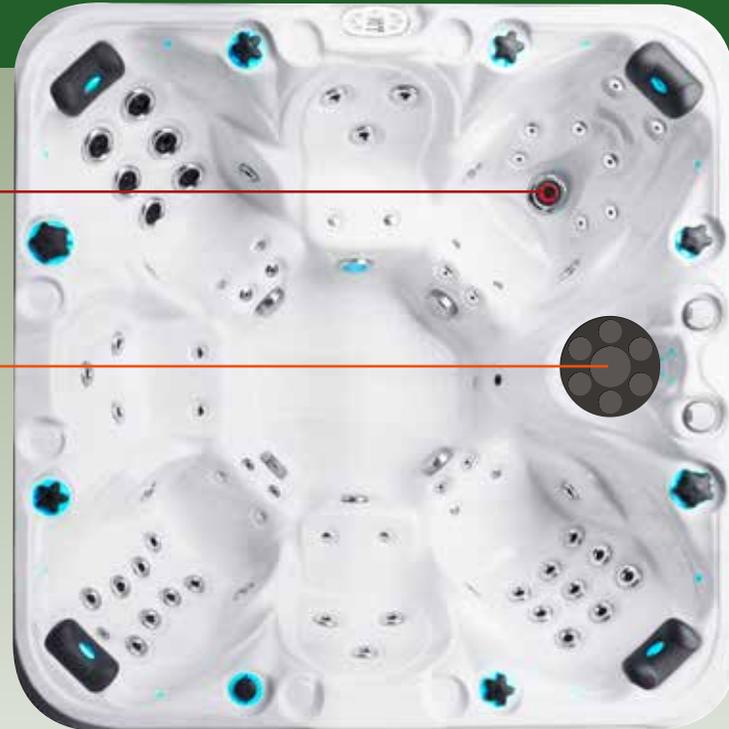
Full specification page 48



JOY SIGNATURE COLLECTION



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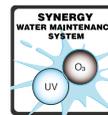


Full specification page 49

Deep and wide bucket seats are the trademark feature of the Joy Spa. Each seat is packed with a different massage jet configuration to deliver an invigorating personal massage. The spa comes with a variation of standard and bucket seating to accommodate up to seven people. The Joy includes Aqua Rolling Massage™ as well as the fully programmable control system found on all Passion Spas.

- Dimensions: 89" x 89" x 36"
- Number of Seats: 7
- Total massage Jets: 70
- Skimmer Bar
- Aqua Rolling Massage™
- Soft Air Massage System
- Starbrite Interior Led Light System
- Audio System with Bluetooth
- Wi-Fi Ready

- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 355 Gallons
- Dry Weight: 870 lbs



ADMIRE SIGNATURE COLLECTION

The Admire is a large, spacious spa packed with features and a variety of seating configurations that will provide the ultimate spa experience. Deep bucket seats, a wide lounge loaded with jets and our exclusive Aqua Rolling Massage™ provide an invigorating massage experience. Our exclusive Everlast™ floor support system provides structural integrity and maximum heat retention, helping to make Passion Spas one of the most energy efficient spas available.

- Dimensions: 90" x 90" x 36"
- Number of Seats: 5
- Number of Loungers: 1
- Total massage Jets: 60
- Skimmer Bar
- Aqua Rolling Massage™
- Soft Air Massage System
- Starbrite Interior Led Light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 388 Gallons
- Dry Weight: 870 lbs



Full specification page 49



**optional*



NEW MODEL 2020



DEVOTION

SIGNATURE COLLECTION



*optional

If you are looking for a spa for your family with the same viewing direction, the 2020 addition to the Signature Collection: The Devotion Spa is the right choice for you. With three fullbody loungers and two semi-loungers it is a unique new spa that offering loungers for five people. The Devotion comes standard with proprietary features such as Bio-Lok™, Dual-Source Heating™ and Aqua Rolling Massage™, as well as the newly designed Neck Relief Massage™ system. The Neck Relief Massage™ is a new therapy specially created by Passion Spas which focuses on loosening your neck muscles by massaging from top to bottom your neck muscles. The Devotion also features our exclusive Synergy Water System, automatically maintaining clean and fresh water, making this new spa both a relaxing and an energy efficient choice.

- Dimensions: 91" x 91" x 36"
- Number of Loungers: 5
- Total Massage Jets: 82
- Skimmer Bar
- Aqua Rolling Massage™
- Soft Air Massage System
- Starbrite Interior Led Light System
- Audio System with Bluetooth

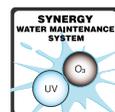
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 391 Gallons
- Dry Weight: 794 lbs



Full specification page 49



NEW MODEL 2020



DESIRE

SIGNATURE COLLECTION

Expanding the design of our popular Pleasure Spa, the Desire adds an extra lounger, creating a spacious spa with varied seating and reclining for six people. The pleasing contours of the spa combine beauty with function for exceptional relaxation. Since it is part of the Signature Collection, the Desire comes standard with proprietary features including Aqua Rolling Massage™, Synergy Water Maintenance System, Dual-Source Heating™, and more. Passion Spas has designed the most therapeutic spa features available for an amazing spa experience.

- Dimensions: 108" x 90" x 36"
- Number of Seats: 4
- Number of Loungers: 2
- Total massage Jets: 68
- Skimmer Bar
- Aqua Rolling Massage™
- Soft Air Massage System
- Starbrite Interior Led Light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 438 Gallons
- Dry Weight: 1080 lbs



*optional



Full specification page 49



SERENE 2

SERENE 3

SERENE 5

SERENE 6

MODERN COLLECTION



*optional



**NEW
MODEL
2020**

Full specification page 49

SERENE 2

- Dimensions: 83" x 43" x 31"
- Number of loungers: 2
- Total Massage Jets: 20
- Starbrite Interior LED Light System
- Dual-Source Heating™
- Bio-Lok
- Energy Efficient Filtration Pump
- Capacity: 209 Gallons
- Dry Weight: 386 lbs

SERENE 3

- Dimensions: 83" x 51" x 32"
- Number of loungers: 1
- Number of seats: 2
- Total Massage Jets: 32
- Starbrite Interior LED Light System
- Dual-Source Heating™
- Bio-Lok
- Energy Efficient Filtration Pump
- Capacity: 254 Gallons
- Dry Weight: 451 lbs

SERENE 5

- Dimensions: 83" x 75" x 33" cm
- Number of loungers: 1
- Number of seats: 4
- Total Massage Jets: 24
- Starbrite Interior LED Light System
- Dual-Source Heating™
- Bio-Lok
- Energy Efficient Filtration Pump
- Capacity: 324 Gallons
- Dry Weight: 507 lbs

With its cubical layout and geometric lines, the Serene Spas have a clean and progressive design to complement elegant, modern tastes. It features subtle backlighting positioned behind the molded pillows and around the perimeter of the spas under the shell lip. This desirable spa line represents the best in both design and function and comes with high-performance Dual-Source Heating™ to help you achieve and maintain the desired temperature while saving energy.

SERENE 6

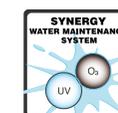
- Dimensions: 96" x 88" x 37"
- Number of Seats: 4
- Number of Loungers: 2
- Total Massage Jets: 48
- Starbrite Interior LED Light System
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 415 Gallons
- Dry Weight: 838 lbs



Full specification page 49



*optional

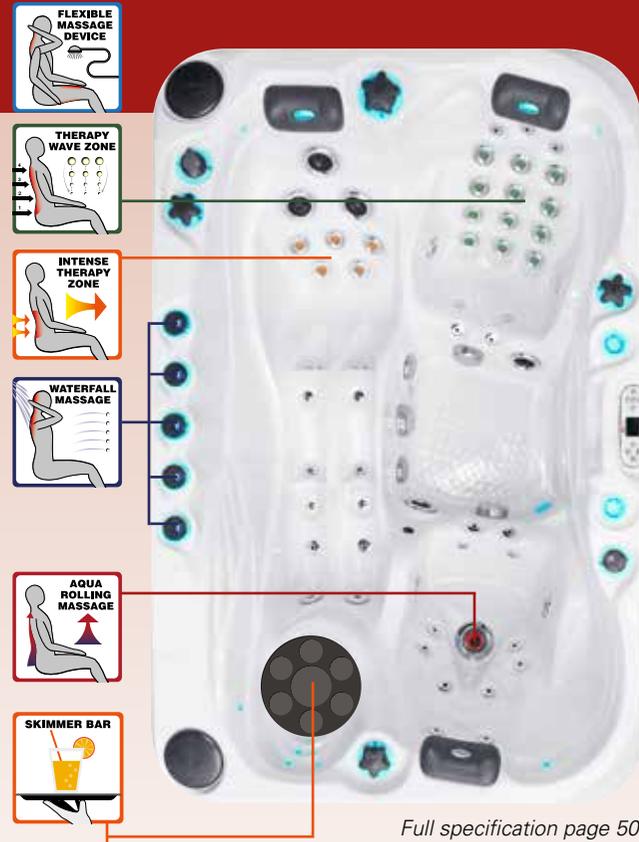


SENSATION

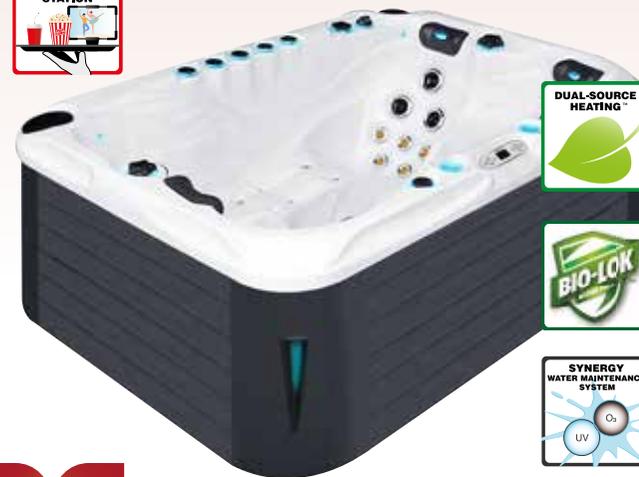
EXCLUSIVE COLLECTION

Efficient use of space and exceptional variety of massage experiences define the Sensation Spa. The offset bucket seats allow the users to face each other without having to share foot space, and the comfortable lounge seat allows even a tall person to recline in comfort. The Sensation is equipped with a multitude of massage experiences, including our exclusive Aqua Rolling Massage™ that pampers and massages your body just like a real masseuse. Multiple types of massage, substantial jets, water fountains, audio system and our exclusive Synergy Water Maintenance System combine to make the Sensation the most highly featured 3-person spa available.

- Dimensions: 90" x 61" x 36"
- Number of Seats: 2
- Number of Loungers: 1
- Total Massage Jets: 60
- Skimmer Bar
- Aqua Rolling Massage™
- Therapy Wave Zone
- Intense Therapy Zone
- Waterfall Massage
- Soft Air Massage System
- Starbrite Interior Led Light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 240 Gallons
- Dry Weight: 460 lbs



Full specification page 50

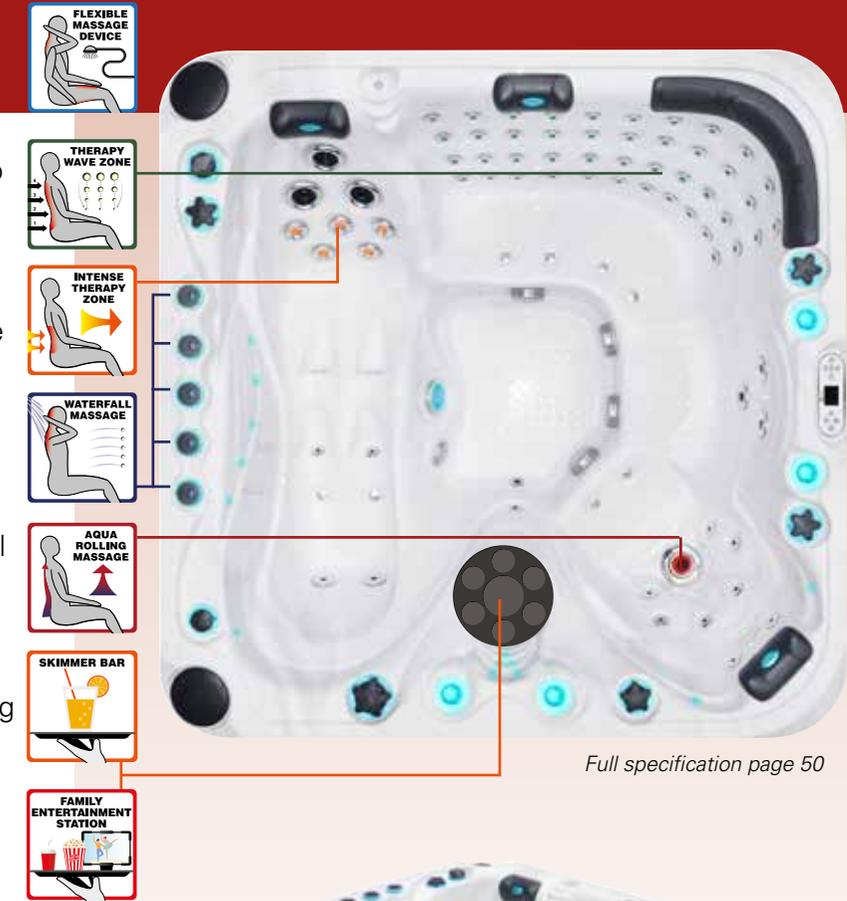


FELICITY

EXCLUSIVE COLLECTION

As part of the Exclusive Collection, the Felicity lives up to its name. The two-person Wave Bench allows for a cozy side-by-side massage for you and your significant other, to enjoy the Wave sensation together. And, as part of the Exclusive Collection, the Felicity incorporates the most advanced and exciting massage experience we offer. Aqua Rolling Massage™, Therapy Wave Zone™, Waterfall Massage™, and Intense Therapy Zone™, are all standard in this amazing spa. Of course, the Felicity also includes an audio system, Synergy Water Maintenance System, and our exclusive Dual-Source Heating™, making it a truly deluxe spa that will provide years of delightful therapeutic relaxation for you and your family.

- Dimensions: 84" x 84" x 36"
- Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 78
- Skimmer Bar
- Aqua Rolling Massage™
- Therapy Wave Zone
- Intense Therapy Zone
- Waterfall Massage
- Soft Air Massage System
- Starbrite Interior Led Light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 394 Gallons
- Dry Weight: 681 lbs



Full specification page 50



EXCITE

EXCLUSIVE COLLECTION

The Excite is a spacious spa that provides room for up to seven people. Full bench seating combined with a variety of massage experiences makes the Excite a unique and highly therapeutic spa. The various massages include Aqua Rolling Massage™, Therapy Wave Zone, Intense Therapy Zone and Waterfall Massage, all of which are designed and patented by Passion Spas. The Excite also comes with propriety features such as the Synergy Water Maintenance System for ease of maintenance and Dual-Source Heating™ for added energy efficiency.

- Dimensions: 88" x 88" x 36"
- Number of Seats: 7
- Total Massage Jets: 105
- Skimmer Bar
- Aqua Rolling Massage™
- Therapy Wave Zone
- Intense Therapy Zone
- Waterfall Massage
- Soft Air Massage System
- Starbrite Interior Led Light System

- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 383 Gallons
- Dry Weight: 860 lbs



Full specification page 45

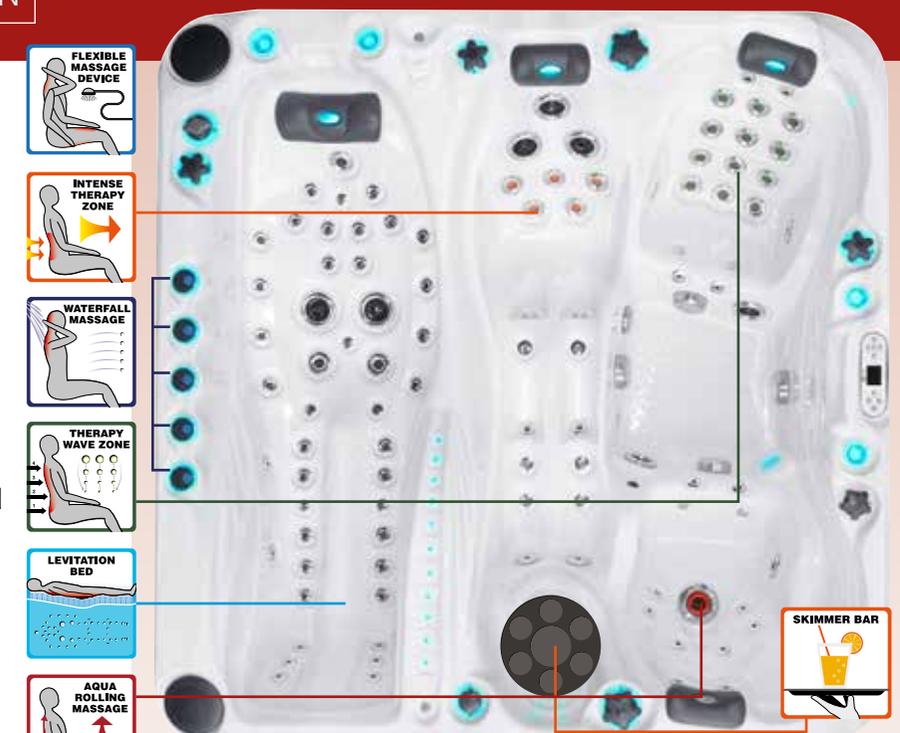


EUPHORIA

EXCLUSIVE COLLECTION

The Euphoria Spa combines the most innovative spa massage ever developed with a 4-person configuration that provides multiple types of invigorating massage. The Levitation Bed™ was developed by Passion Spas and allows the user to lie face down or face up on the massage bed for a head-to-toe massage on both the front and back of the body. The Euphoria also features a comfortable lounge and bucket seats, creating a plethora of seating and massage experiences, like Aqua Rolling Massage™, Therapy Wave Zone™, Intense Therapy Zone™ and Waterfall Massage™. The 100+ jets allow you to target any part of your body with an invigorating massage, and jet pressure can be controlled throughout the spa. The Euphoria includes our exclusive Synergy Water Maintenance System as well as the full line-up of standard features offered in our Signature Spa Collection.

- Dimensions: 90" x 90" x 36"
- Number of Seats: 2
- Number of Loungers: 2
- Total Massage Jets: 104
- Skimmer Bar
- Aqua Rolling Massage™
- Therapy Wave Zone
- Intense Therapy Zone
- Waterfall Massage
- Levitation Bed
- Soft Air Massage System
- Starbrite Interior Led Light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 360 Gallons
- Dry Weight: 905 lbs



Full specification page 50



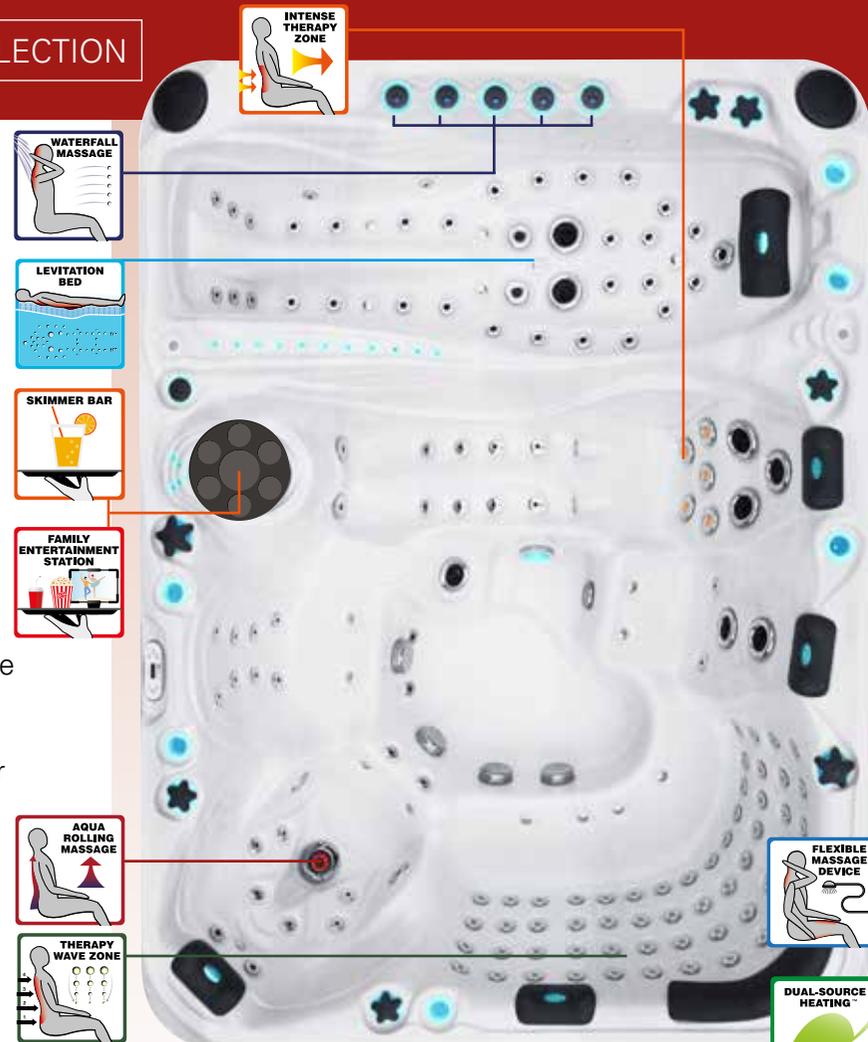
ECSTATIC

EXCLUSIVE COLLECTION

The Ecstatic is a seven-person oasis that incorporates all standard features from the Exclusive Collection, and then some. It has five seats, one lounger, and one Levitation Bed. The Levitation Bed is the most innovative spa feature available on the market today, allowing you to lay face up or face down for the most relaxing whole-body massage imaginable. The Ecstatic also now boasts our Therapy Wave Zone, a massage feature that uses jets to work the muscles in the back, as well as a Waterfall Massage that concentrates on the neck. Additional features include an audio system, our Aqua Rolling Massage™, aromatherapy, Synergy Water Maintenance System, and over 150 therapeutic massage jets. In short, this model is packed with many cutting-edge features designed to provide the most relaxing, renewing hydrotherapy experience imaginable.

- Dimensions: 120" x 90" x 36"
- Number of seats: 5
- Number of loungers: 2
- Total massage jets: 150
- Skimmer Bar
- Aqua Rolling Massage™
- Therapy Wave Zone
- Intense Therapy Zone
- Waterfall Massage
- Levitation Bed

- Soft Air Massage System
- Starbrite Interior LED Light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity: 436 Gallons
- Dry Weight: 1102 lbs



Full specification page 50

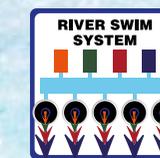


SPORT COLLECTION

FITNESS COLLECTION

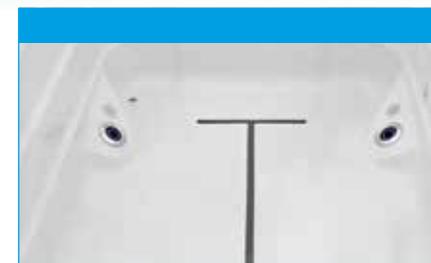
The Passion Spas design team is constantly working on innovations and developments. In all our Swimspas are many unique features that improve the swimming experience and aim to make your dream of being able to swim in your own garden come true.

The following two features have been developed and integrated into all Passion Swim Spas.



River Swim System

The River Swim System exists of 5 large swim jets, positioned linear to each other, creating a steady flow of water over the entire width of the swim spa. You can control the intensity of the water stream, and when doing so, the flow is equally divided over the whole width of the current. Because of this unique technique, the water stream covers a wide area and is effectively positioned below the water surface, enabling you to swim with your head comfortably above water.



Current-Lift Technology™

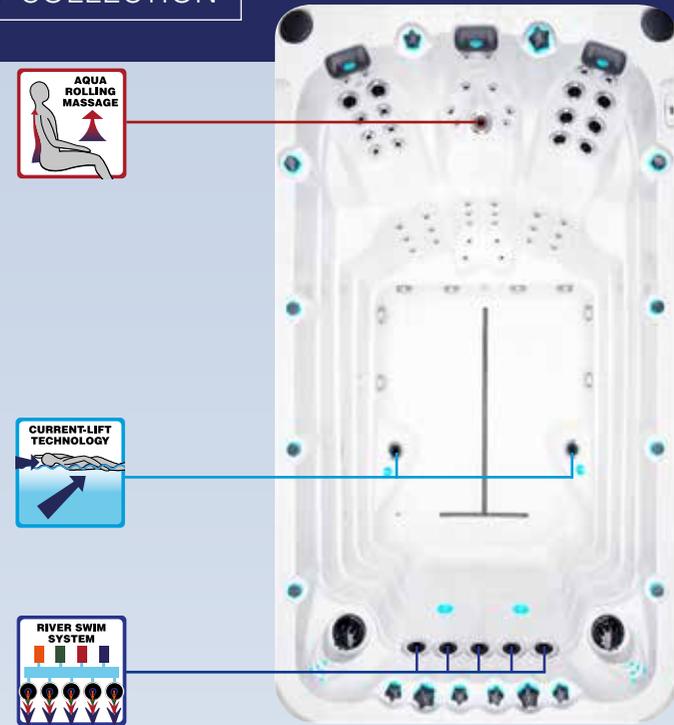
Passion Spas is the only Swim Spa manufacturer in the world to offer Current-Lift Technology™, enabling the swimmer to remain prone on the water surface at any degree of current intensity. Our innovative Current-Lift technology™ was developed by Passion Spas and automatically adjusts the water current to the intensity of your workout. As you decrease the force of the upper two swim jets, the lower swim jets automatically increase in intensity, creating more "lift," providing more buoyancy as your swimming speed decreases. The faster you swim, the less lift if needed from the lower jets and the flow is directed to the upper jets for a stronger current.

ACTIVITY 1 / ACTIVITY 1 DEEP

SPORT COLLECTION

The Activity Swim Spa is a compact swim spa that combines 3 massage seats with the Adjustable River Swim System™, allowing for a vigorous swim while keeping your head comfortably above the water level. The force and flow of the stream is completely adjustable and can be used in combination with our unique Current-Lift technology™, enabling you to also remain prone in the water even while swimming at a slower pace. The three massage seats are designed for different body lengths and incorporate specially designed massage techniques including our exclusive Passion Spas Aqua Rolling Massage™, one of our most popular and effective massage features.

- Dimensions Standard: 155" x 89" x 50"
- Dimensions Deep: 155" x 89" x 60"
- Number of seats: 3
- Total Massage Jets: 50
- Turbo Swimjets: 5
- Floor Swimjets: 2
- Aqua Rolling Massage™
- Starbrite Interior LED light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity Standard: 1,981 Gallons
- Dry Weight Standard: 2,646 lbs
- Capacity Deep: 2,378 Gallons
- Dry Weight Deep: 3,086 lbs
- Current-Lift Technology™
- River Swim System



Full specification page 51

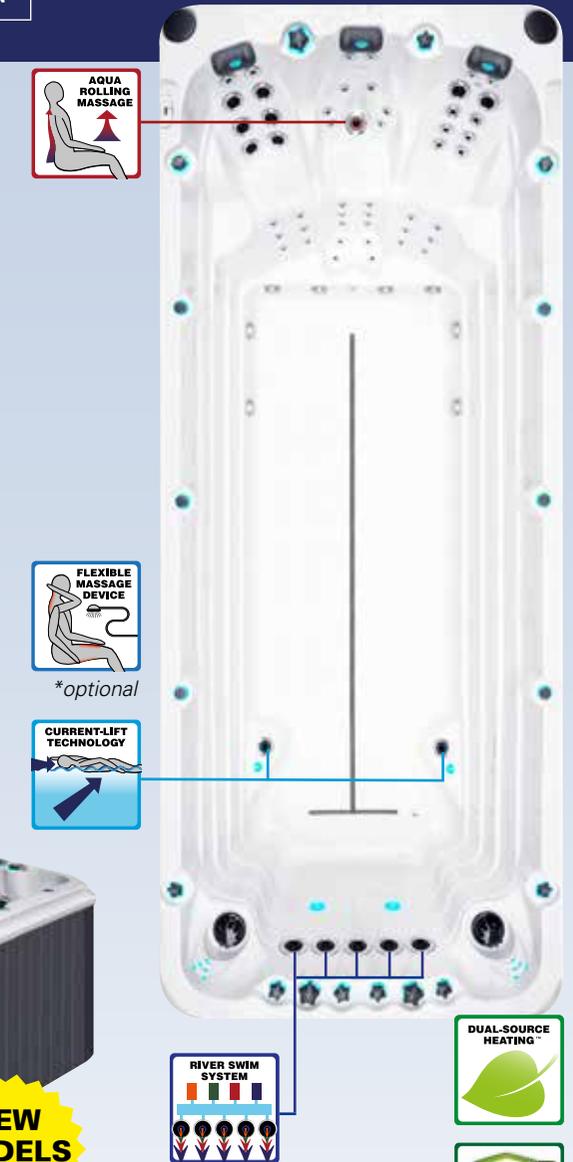


ACTIVITY 2 / ACTIVITY 2 DEEP

SPORT COLLECTION

The new Activity 2 Swim Spa is a longer version of our current model Activity 1. It has been added to our Passion Swim Spas collection because all swimmers who have tested our River Swim System in Activity 1 are thrilled. The River Swim System (page 37) provides a continuous stream of water across the width of the pool, giving the swimmer a strong current to swim against. At the same time, the water surface is unbroken and remains calm, so you can keep your head dry without any problems. For all swimmers, the Activity 2 Swim Spa makes the dream of swimming and training efficiently in your own garden come true.

- Dimensions Standard: 216" x 89" x 50"
- Dimensions Deep: 216" x 89" x 60"
- Number of seats: 3
- Total Massage Jets: 50
- Turbo Swimjets: 5
- Floor Swimjets: 2
- Aqua Rolling Massage™
- Starbrite Interior LED light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity Standard: 3,302 Gallons
- Dry Weight Standard: 3,086 lbs
- Capacity Deep: 3,963 Gallons
- Dry Weight Deep: 3,527 lbs
- Current-Lift Technology™
- River Swim System

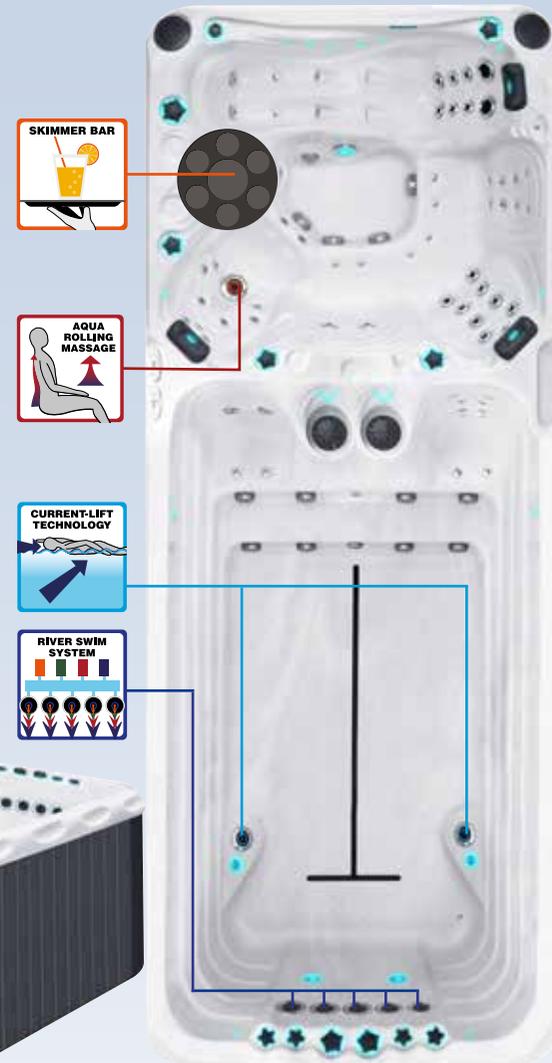


Full specification page 51



The Dynamic Swim Spa is an excellent blending of two worlds. On one side you have all the comfort and therapy benefits of the Pleasure spa, on the other side the swim function that is equipped with Passion Spas' unique River Swim System and Current-lift Technology™ (page 37). If you decrease the intensity of the River Swim System, the Current-Lift Technology™ is automatically activated, enabling the swimmer to remain in the prone position.

- Dimensions Standard: 232" x 89" x 50"
- Dimensions Deep: 232" x 89" x 60"
- Number of Seats: 7
- Number of loungers: 1
- Total Massage Jets: 56
- Turbo Swim Jets: 5
- Floor Swim Jets: 2
- Skimmer Bar
- Aqua Rolling Massage™
- Starbrite Interior LED light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity Standard: 2774 Gallons
- Dry Weight Standard: 2866 lbs
- Capacity Deep: 3303 Gallons
- Dry Weight Deep: 3307 lbs
- Current-Lift Technology™
- River Swim System



Full specification page 51



*optional

The Exercise Spa is a model specially developed by the Passion Spas design team to be the first Fitness spa in the world! The Exercise Spa provides a variety of fun and healthy activities for your workout, all in a compact spa in the comfort of your own home. Use the integrated resistance bands or rowing bars to build upper-body strength, or hop on the stationary Aquabike for a low-impact, high-performance workout. Carefully positioned adjustable jets generate a current for a personalized cycling experience. The model also features two seats for an excellent post-workout massage and come equipped with our Aqua Rolling Massage™. This is an exceptionally strong, effective, and vigorous massage that pushes water up the spine, starting at your lower back and working its way up to your neck, easing and loosening sore muscles as it goes.

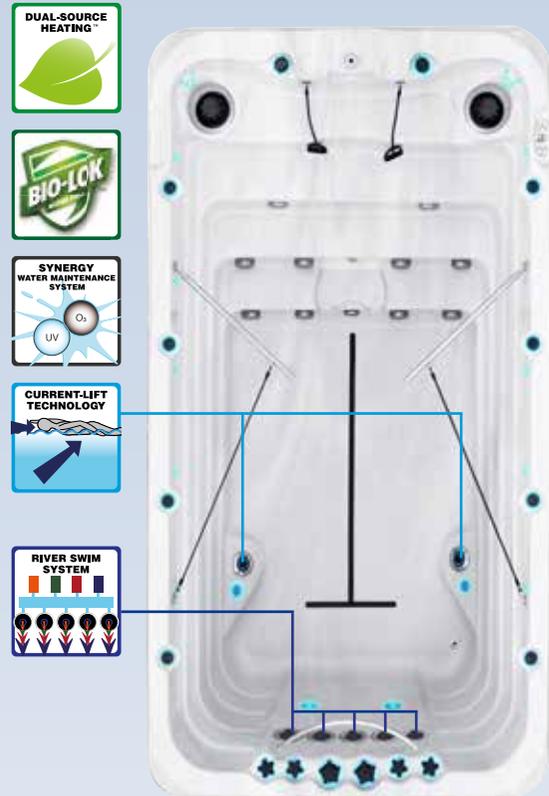
- Dimensions: 100" x 89" x 61"
- Standard constructed for half built-in the ground: ±70 cm under ground level, ±85 cm above ground level
- Number of seats: 3
- Bicycle workout jets: 2
- Total Massage Jets: 32
- Aqua Rolling Massage™
- Waterfall Massage
- Starbrite Interior LED light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Safety Grip Shell™
- Capacity: 1,982 Gallons
- Dry Weight: 2,646 lbs
- Aquabike
- Resistance bands
- Rowings bars



Full specification page 51



*optional



Full specification page 51

- Dimensions Standard: 154" x 90" x 50"
- Dimensions Deep: 154" x 90" x 60"
- Turbo Swimjets: 5
- Floor Swimjets: 2
- Starbrite Interior LED light System
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity Standard: 2000 Gallons
- Dry Weight Standard: 2700 lbs
- Capacity Deep: 2400 Gallons
- Dry Weight Deep: 3100 lbs
- Current-Lift Technology™
- River Swim System

The Swim Spas from the Passion Spas Fitness Collection are specially developed by the Passion Spas design team to offer Aquagym options. They provide a variety of fun and healthy activities for your workout, all in the comfort of your own home.

Swim-Assist Tether System

Besides swimming against the unique River Swim System with use of the Current-Lift Technology (page 37), you can use the Swim-Assist Tether training system to add dimension to your range of the swimming options. The Swim-Assist Tether training system will keep you centered in the Swim Spa, allowing you to swim or walk at any speed with minimal friction on joints. This will increase the rate at which you burn calories and strengthen your muscles. The Swimming Tether System is standard included at all swimspas from the Fitness Collection.

Resistant cords

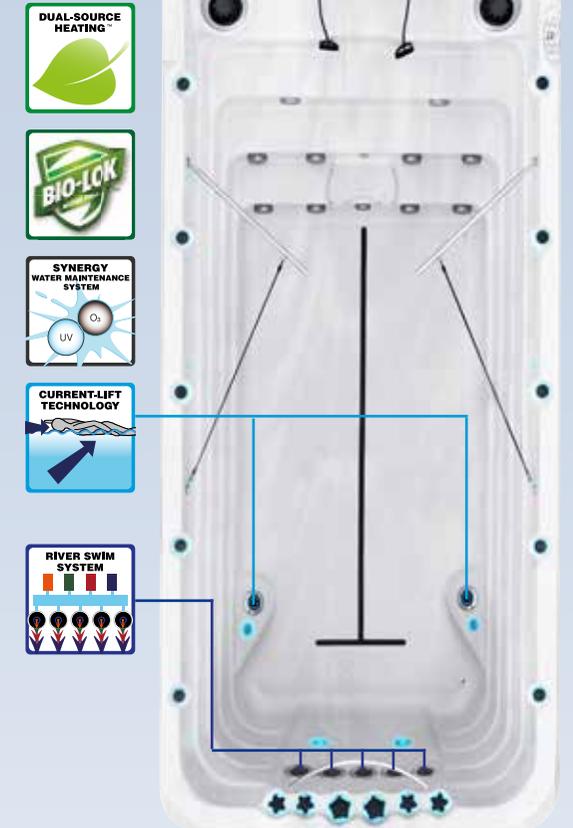
Resistant cords are used for curls, tricep extensions, chest presses, shoulder pulls, and back pulls. These upper-body exercises are specifically designed to build strength and lumbar core stability. The cords can vary in



size to accommodate beginners to advanced conditioning. The Resistance cords are also standard included at swimspas from the Fitness Collection.

Rowing Exercise

All swimspas from the Fitness Collection have a Aquagym Seat in their design. Use this seat when you will do your workout on the Aqua Rowing Machine. A combination of stainless steel oars and rubber bands attach to swivel anchors allowing you to do the full rowing motion. This is an excellent upper-body and abdominal workout. The Aqua Rowing Machine is also standard included at all Swim Spas from the Fitness Collection.



Full specification page 51

- Dimensions Standard: 197" x 90" x 50"
- Dimensions Deep: 197" x 90" x 60"
- Turbo Swimjets: 5
- Floor Swimjets: 2
- Starbrite Interior LED light System
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity Standard: 2600 Gallons
- Dry Weight Standard: 3100 lbs
- Capacity Deep: 3100 Gallons
- Dry Weight Deep: 3500 lbs
- Current-Lift Technology™
- River Swim System

SPIRIT / SPIRIT DEEP

FITNESS COLLECTION

The Spirit Swim Spa combines our innovative Current Lift Technology™ with a generous lineup of unique massage therapy options: the Aqua Rolling Massage™, the Intense Therapy Zone™, the Therapy Wave Zone™, and the Waterfall Massage™. The Spirit is divided into separate swim and spa sections, and you can vary the temperature between the two. This configuration allows you to enjoy a cool, comfortable workout followed by a warm, soothing soak. The Spirit's Dual Zone Temperature system gives you the best of both worlds – swimming and relaxing – in a single swim spa. Passion Spas is the only Swim Spa manufacturer in the world to offer Current-Lift Technology™, enabling the swimmer to remain prone on the water surface at any degree of current intensity.

- Dimensions Standard: 213" x 90" x 50"
- Dimensions Deep: 213" x 90" x 60"
- Number of Seats: 2
- Number of loungers: 1
- Total Massage Jets: 60
- Turbo Swimjets: 5
- Floor Swimjets: 2
- Skimmer Bar
- Aqua Rolling Massage™
- Therapy Wave Zone
- Intense Therapy Zone
- Waterfall Massage
- Starbrite Interior LED light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok

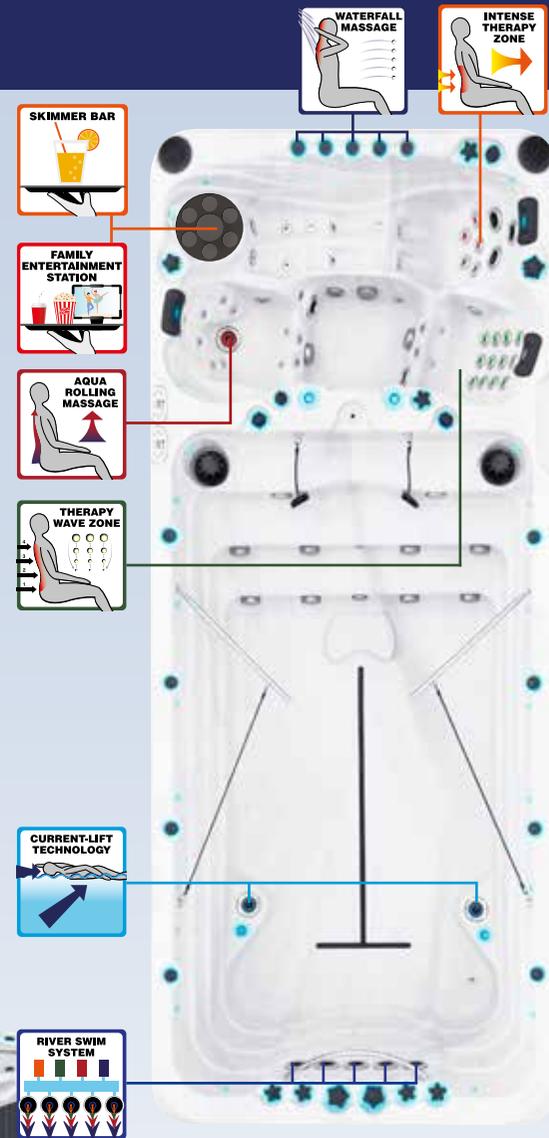
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity Standard: 3100 Gallons
- Capacity Deep: 3700 Gallons
- Dry Weight Standard: 3400 lbs
- Dry Weight Deep: 3600 lbs
- Current-Lift Technology™
- River Swim System



44



*optional



Full specification page 51

ENERGY / ENERGY DEEP

FITNESS COLLECTION

The Energy Swim Spa, fully featured with a long swim lane and over 100 jets, is an impressive authority in the Passion Spas Fitness Collection. In addition to our Current Lift Technology™, which is an invention of Passion Spas to keep the swimmer prone on the water surface, there is Aqua Rolling Massage™, Intense Therapy Zone™, Therapy Wave Zone™, and Waterfall Massage™. The Energy also includes our innovative Levitation Bed, a top-to-toe full-body massage feature that creates a deeply relaxing floating sensation. Furthermore, with two seats and one lounger, there's plenty of room to share. The Energy is also divided into a swim and spa section with Dual Zone heating. This allows you to stay cool during your workout and then sooth your tired muscles in the hot water of the spa.

- Dimensions Standard: 283" x 90" x 50"
- Dimensions Deep: 283" x 90" x 60"
- Number of Seats: 2
- Number of loungers: 2
- Total Massage Jets: 104
- Turbo Swimjets: 5
- Floor Swimjets: 2
- Skimmer Bar
- Aqua Rolling Massage™
- Therapy Wave Zone
- Intense Therapy Zone
- Waterfall Massage
- Levitation Bed
- Starbrite Interior LED light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok

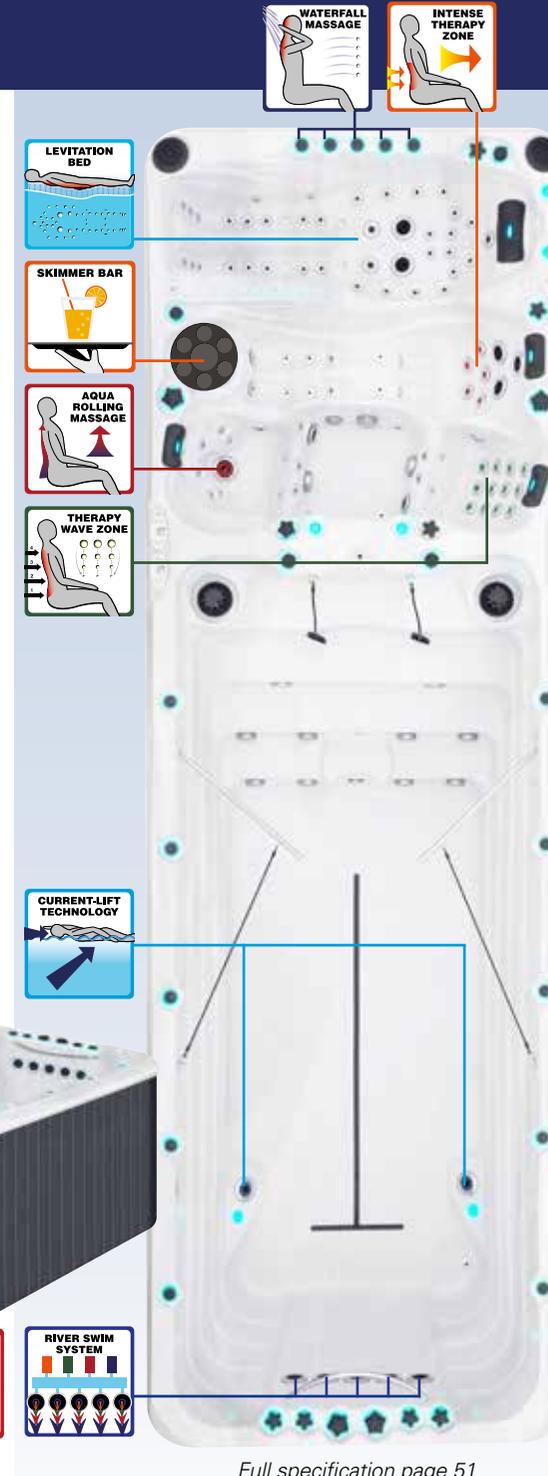
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity Standard: 3700 Gallons
- Capacity Deep: 4400 Gallons
- Dry Weight Standard: 4000 lbs
- Dry Weight Deep: 4200 lbs
- Current-Lift Technology™
- River Swim System



45



*optional



Full specification page 51

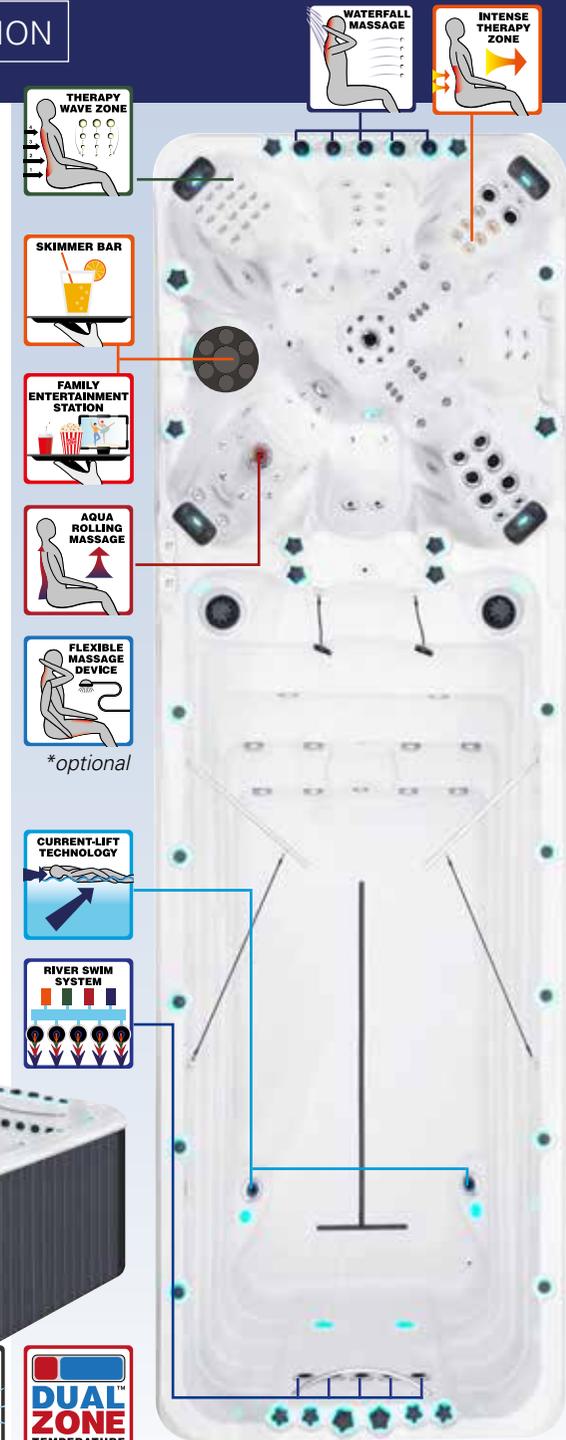
VITALITY / VITALITY DEEP

FITNESS COLLECTION

The long swim lane of the Swimspa Vitality is equipped with Passion Spas' unique River Swim System™ and Current-lift Technology™, both of which function exactly as it is described at the swimspa Dynamic on page 37. The spa is equipped with deep and wide bucket seats, with each seat being packed with a different therapy function. Aqua Rolling Massage™, Wave Therapy Zone, Intense Therapy Zone & Waterfall Massage are all included in this impressive array of therapy zones. These varied massages are propriety to Passion Spas and deliver a varied mix of unique massage therapies. The swimspa Vitality also comes with a Swim Assist Tether and a specially designed Fitness Seat to use the rowing gear and the fitness handles. Because of the Dual Zone Temperature you can conduct your fitness training at a cool temperature, and then enjoy the massage functions at a hot soothing temperature.

- Dimensions Standard: 279" x 89" x 50"
- Dimensions Deep: 279" x 89" x 60"
- Number of Seats: 8
- Total Massage Jets: 70
- Turbo Swim Jets: 5
- Floor Swim Jets: 2
- Skimmer Bar
- Aqua Rolling Massage™
- Therapy Wave Zone
- Intense Therapy Zone
- Waterfall Massage
- Starbrite Interior LED light System
- Audio System with Bluetooth
- Wi-Fi Ready
- Dual-Source Heating™
- Bio-Lok

- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Capacity Standard: 3435 Gallons
- Dry Weight Standard: 3528 lbs
- Capacity Deep: 3963 Gallons
- Dry Weight Deep: 3859 lbs
- Current-Lift Technology™
- River Swim System



Full specification page 51

PURE COLLECTION

Features

PROFESSIONAL DESIGN

	DREAM	RENEW	RECHARGE	REFRESH	RELAX	REWIND	REPOSE
Seats	3	2	7	4	3	7	3
Loungers	2	1	—	1	2	—	3
StarBrite Interior LED Light System	Standard						
Water Fall with LED	—	Standard	—	Standard	Standard	—	Standard
Molded Headrest Soft Pillows	—	3	1	3	3	4	4
Aromatherapy	—	Standard	Standard	Standard	Standard	Standard	Standard

PHYSICAL THERAPY

Aqua Rolling Massage™	—	—	—	—	—	—	—
Water Jets	20	32	46	26	30	40	50
Air Injector Jets	—	8	14	8	6	16	10
Massage Pump	5HP	5HP	5HP	5HP	5HP	5HP	5HP
Filtration Pump	—	1/4 HP					
Air Pump	—	1/2 HP					

PERFECT WATER

Ozone Jets	—	1	1	1	1	1	1
Ozone Sanitation System	—	Standard	Standard	Standard	Standard	Standard	Standard
Skim Filter	Standard						
Gravity Drain	Standard						
Synergy Water Maintenance System	—	—	—	—	—	—	—

PLANET FRIENDLY

Heat Lock System	Standard						
Polyurethane Urethane Insulation	Standard						
Triple Layer Insulation	—	Standard	Standard	Standard	Standard	Standard	Standard
Dual-Source Heating™	Standard						
5/4 Ultra Efficient Walk – On Cover	Optional						

PRECISION ENGINEERING

Synthetic Maintenance Free Cabinet	Standard						
Everlast™ Synthetic Floor	—	Standard	Standard	Standard	Standard	Standard	Standard
Durable Synthetic Support structure	—	Standard	Standard	Standard	Standard	Standard	Standard

PROTECTION FOR YOU

Warranty Equipment	2 Year						
Warranty Surface	5 Year						
Warranty Structure	10 Year						

SIGNATURE COLLECTION

MODERN COLLECTION

Features



BLISS



HEART



SOULMATE



HAPPY



PLEASURE



SOLACE



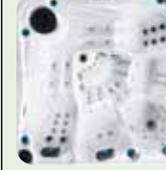
DELIGHT



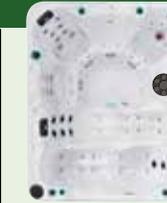
JOY



ADMIRE



DEVOTION



DESIRE



SERENE 2



SERENE 3



SERENE 5



SERENE 6

PROFESSIONAL DESIGN

Seats	2	2	1	3	4	4	3	7	4	—	4
Loungers	—	—	2	1	1	1	2	—	2	5	2
StarBrite Interior LED Light Syst.	Standard										
Waterfall with LED	—	—	Standard								
Molded Headrest Soft Pillows	2	2	3	3	3	3	3	4	4	5	4
Aromatherapy	Standard										

PHYSICAL THERAPY

Aqua Rolling Massage™	Standard										
Water Jets	22	30	39	44	48	50	50	60	50	70	60
Air Injector Jets	—	8	13	10	8	8	10	10	10	12	8
Massage Pump	(1) 5HP	(1) 5HP	(2) 5HP								
Filtration Pump	1/4 HP										
Air Pump	—	½ HP									

PERFECT WATER

Ozone Jets	1	1	1	1	1	1	1	1	1	1	1
Ozone Sanitation System	Standard										
Skim Filter	Standard										
Gravity Drain	Standard										
Synergy Water Maintenance Syst.	Standard										

PLANET FRIENDLY

Heat Lock System	Standard										
Polyurethane Urethane Insulation	Standard										
Triple Layer Insulation	Standard										
Dual-Source Heating™	Standard										
5/4 Ultra Efficient Walk - On Cover	Optional										

PRECISION ENGINEERING

Synthetic Maintenance Free Cabinet	Standard										
Everlast™ Synthetic Floor	Standard										
Durable Synthetic Support structure	Standard										

PROTECTION FOR YOU

Warranty Equipment	2 Year										
Warranty Surface	5 Year										
Warranty Structure	10 Year										

—	2	4	4
2	1	1	2
Standard	Standard	Standard	Standard
—	—	—	—
2	3	5	6
—	—	—	—
—	—	—	—
20	32	24	48
—	—	—	—
(1) 5HP	(1) 5HP	(1) 5HP	(2) 5HP
1/4 HP	1/4 HP	1/4 HP	1/4 HP
—	—	—	—
1	1	1	1
Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard
—	—	—	Standard
Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard
Optional	Optional	Optional	Optional
Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard
Standard	Standard	Standard	Standard
2 Year	2 Year	2 Year	2 Year
5 Year	5 Year	5 Year	5 Year
10 Year	10 Year	10 Year	10 Year



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